

Optivest® SR

Technical data	
Mixing ratio (powder : liquid)	100 g : 15 ml
Setting time (according to Vicat)	300–380 s
Total linear expansion	0.70–1.80%
Mixing time range	60 s
Working time range	3–5 min
Compressive strength	13 mPa

Optivest® SR	Package with 40 bags, each 400 g	REF 53 2555 0001
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Dust reduced investment for the CoCr model casting technique. Excellent flow characteristics and casting surfaces, paired with precise fits. To be mixed with Optivest® Mixing Liquid.



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Optivest®

Technical data	
Mixing ratio (powder : liquid)	100 g : 15 ml
Total linear expansion	0.70–1.80%
Mixing time range (under vacuum)	1 min
Working time range	3–4 min
Compressive strength depending on the concentration of the expansion liquid	15–20 N/mm²

Optivest®	Package with 100 bags, each 200 g	REF 53 2509 0020
Optivest®	Package with 40 bags, each 400 g	REF 53 2509 0030
Optivest®	Barrel with 10x 5 kg bags	REF 53 2509 0040

Model casting investment compound with optimal fine-grained powder composition. Stable model surfaces and exact detail reproduction guarantee high accuracy of fit with extremely smooth casting surfaces. To be mixed with Optivest® Mixing Liquid.



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Biosint® Supra

Technical data	
Mixing ratio (powder : liquid)	100 g : 15 ml
Total linear expansion	0.9–1.65%
Mixing time range (under vacuum)	90–120 s
Working time range	3–5 min
Compressive strength depending on the expansion of the mixing liquid	15–20 N/mm²

Biosint® Supra	Barrel with 10x 5 kg bags	REF 53 2510 0001
Biosint® Supra	Package with 45 bags, each 400 g	REF 53 2510 0002

Classic model casting investment compound for manufacturing duplicate models and casting molds. Outstanding expansion control with Biosol® E mixing liquid.



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